

# ISLAND CRUZ™

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## ASSEMBLY GUIDE

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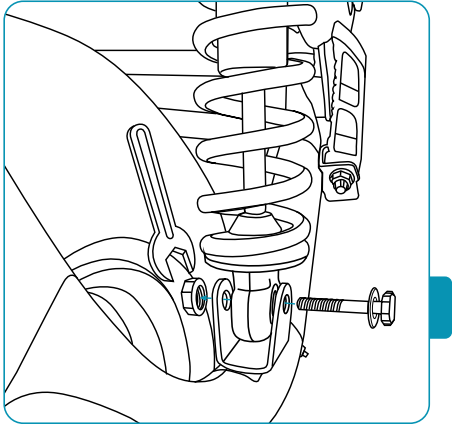
### MAUI CRUZER



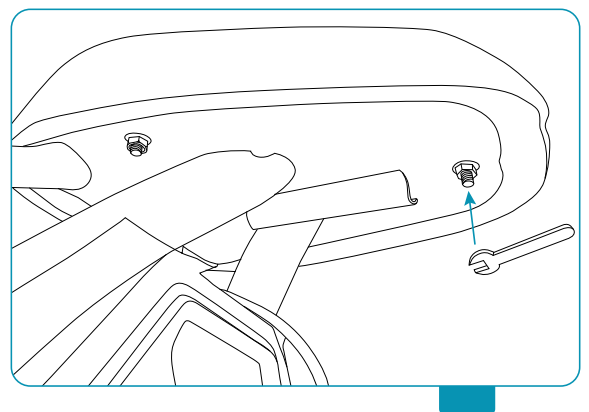
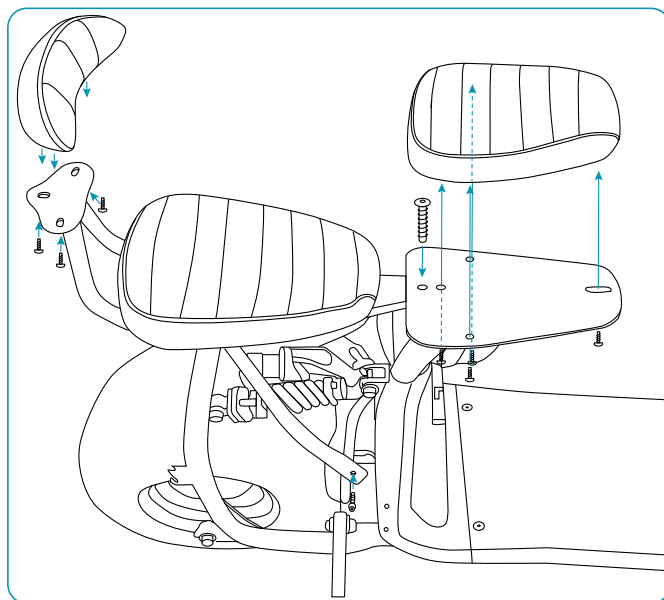
Version 1.0 – Updated 8/2023

**1.*****Start with back suspension:***

- Extend wheel and line up shocks with shock bracket.
- Secure on both sides of each bolt/nut using 13mm socket and wrench

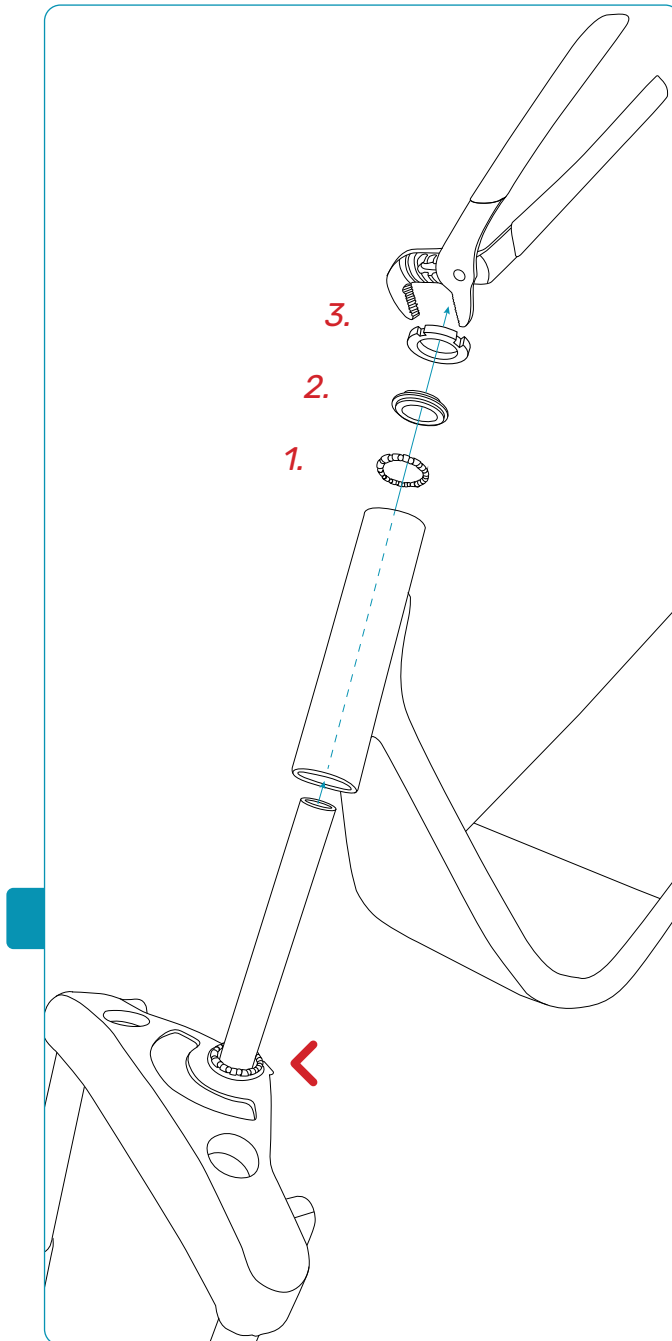
**2.*****Seats:***

- Attach reflector to bottom of front seat first
- Attach back captain's chair and back cushion
- Secure front seat



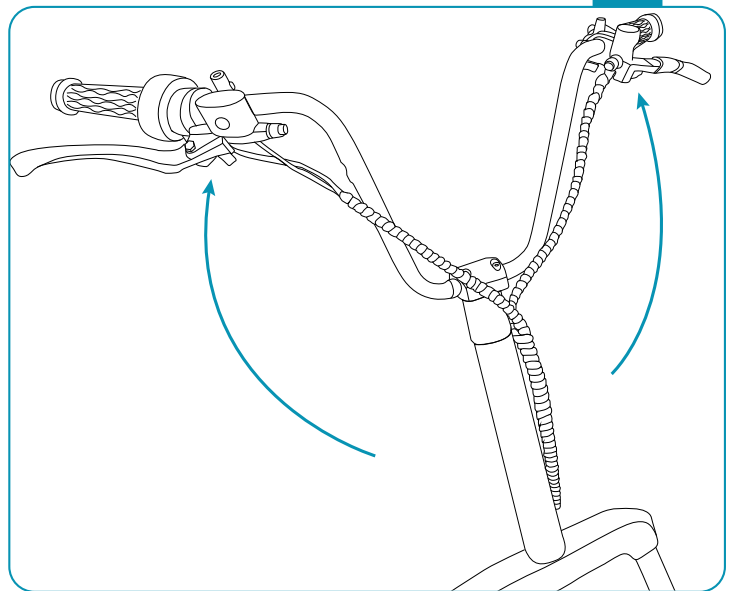
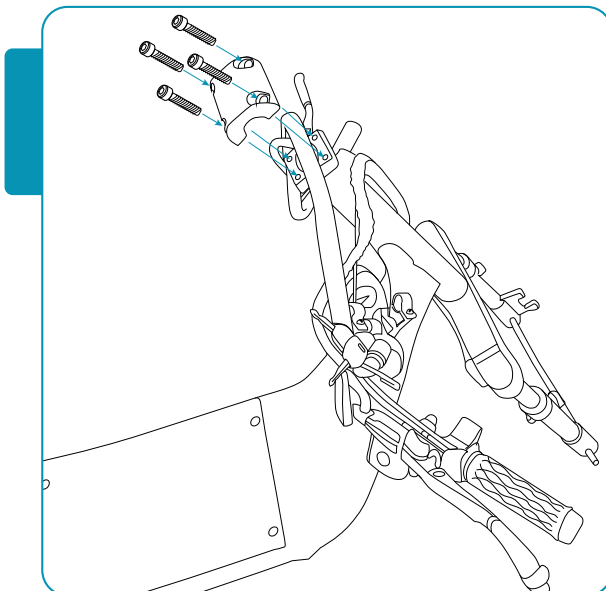
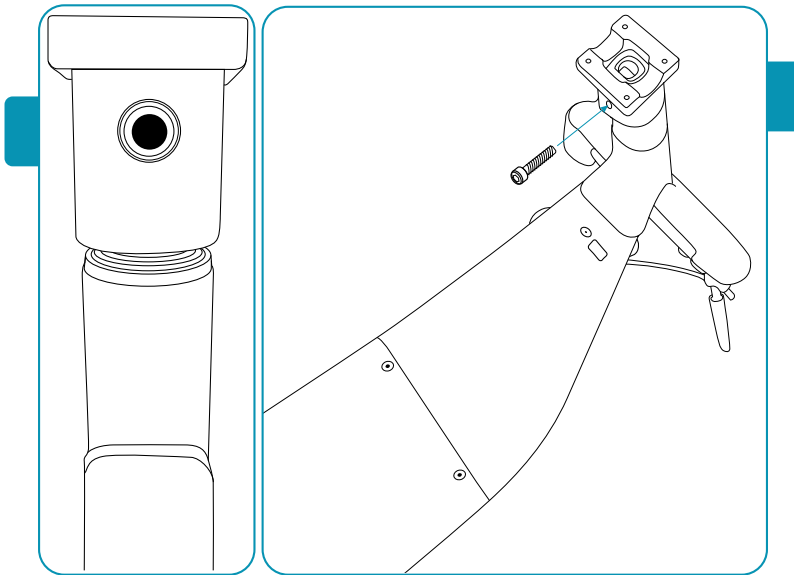
**3.****Front Fork:**

- Remove two rings and one ball bearing ring from front fork
- Leave one ball bearing ring on bottom of fork. < IMPORTANT**
- Insert front fork
- Ball bearing ring, washer ring, brass ring in that order < IMPORTANT**
- Tighten brass ring with Wrench or Vise Grips
- Make sure fork is inserted completely and tightened.  
If overtightened steering may be restricted.



**4.****Handlebars:**

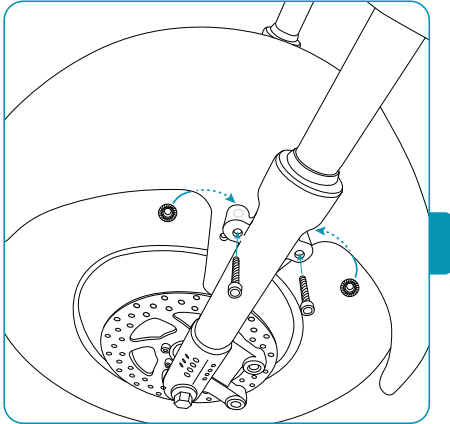
- Add bracket to top of fork and line up with hole, and add screw. If needed, carefully strike mount base with rubber mallet in various places on top until holes line up. Avoid hitting past hole alignment.
- Hang handlebar on bracket. Use the closing bracket with short screws to secure.
- Tighten top bracket loosely, and then find desirable height for handlebars
- Find center and correct height, and then tighten



**5.**

***Front Fender before Front Wheel:***

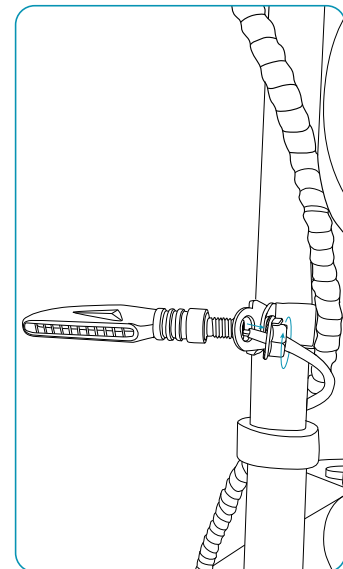
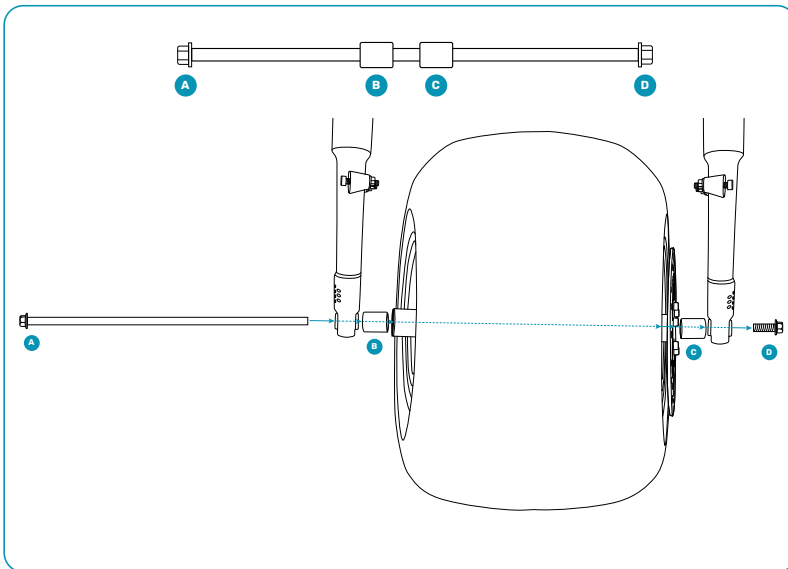
- Shorter side forward, line up and secure using four bolts and nuts.
- Hand tighten.



**6.**

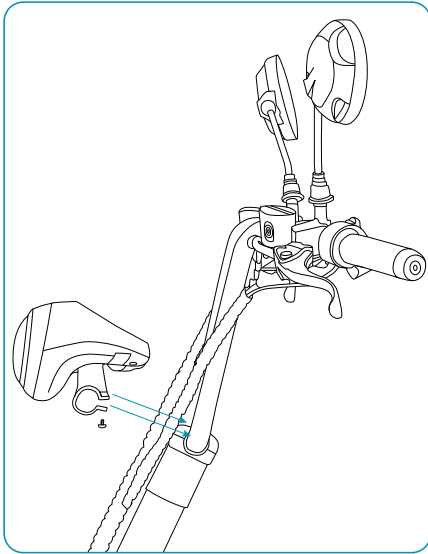
***Front Wheel:***

- Remove front pin, and one washer/spacer (bigger washer on brake side)
- Put pin through, add other washer on inside of fork, then bolt.  
(17 mm and 14 mm bolts)
- Connect blinker wires to female port
- Screw in blinker flashers onto each side (DO NOT OVER TIGHTEN)

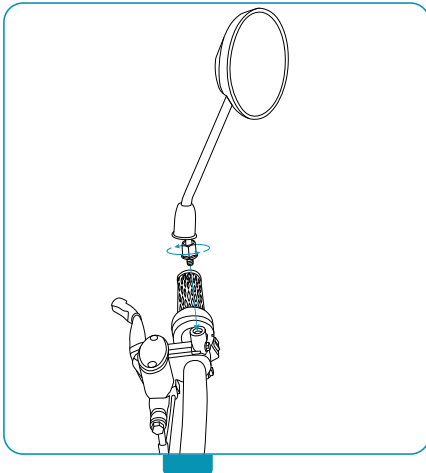


**7.****Headlight:**

- Remove screws, insert onto handlebar, secure. DO NOT OVER TIGHTEN.

**8.****Mirrors:**

- Easily thread onto handlebar, don't cross thread.
- Tighten using 14 mm wrench

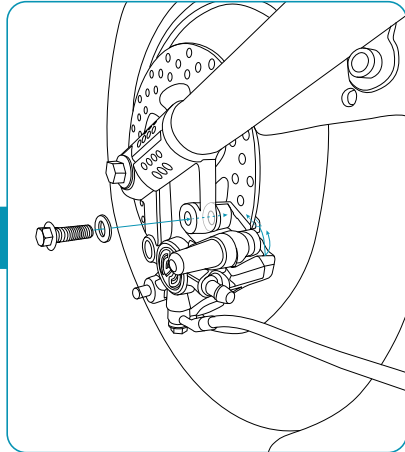


9.

**Front Brake:**

- Insert onto disc, and line up with screw holes

**Don't** pull the front brake until inserted and tightened **✗ IMPORTANT**



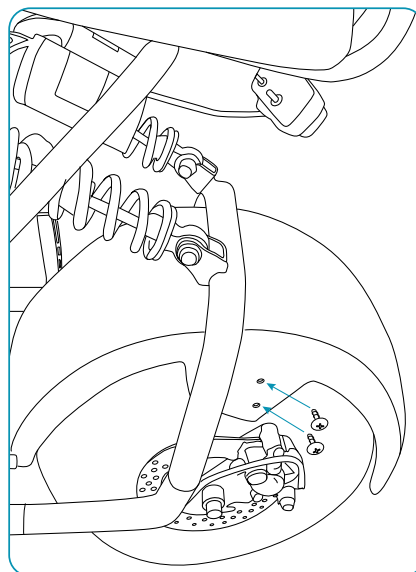
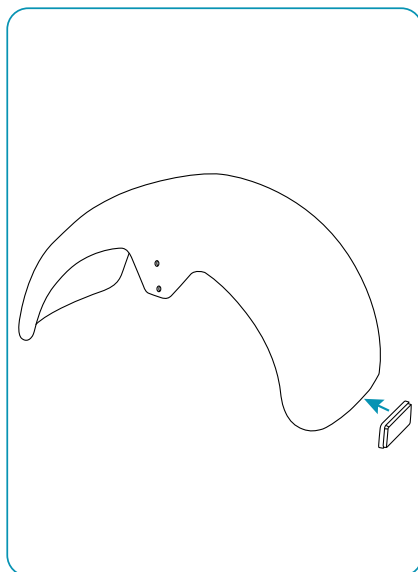
**To release brake pads that have closed inadvertently while not on the brake disc, follow these steps:**

- Locate the closed brake caliper on the affected wheel. The caliper is positioned above the brake disc and houses the brake pads.
- Use a flathead screw driver to carefully insert between the closed brake pads and gently begin reopening by pushing, or pulling to open the caliper and create clearance for the brake pads.
- Then manually push the brake pads back into a fully open position. This ensures that they are no longer touching the brake disc.
- Install brake pads and caliper over the disc brake again and fasten screws back in to place. Double check the brake pads to ensure they are fully retracted and away from the brake disc. They should be visibly separated from the disc with ample space between them.
- Test the brake lever to confirm that the brake pads engage and release smoothly when applied. Listen for any unusual noises or feel for any resistance that might indicate a need for further adjustments or repairs.
- Remember, if you are uncertain about any step or encounter difficulties, it's advisable to seek assistance from a professional technician to ensure proper functioning and safety of your brake system.

10.

**Back Fender:**

- Put reflector onto back fender.
- Insert over tire but under cross bar
- Line up holes and secure using nuts and bolts



**11.****Plug in battery under seat:**

- Plug in and lock battery under seat
- Test lights, horn and blinkers. If they don't work, double-check connections
- Tuck in wires
- Test throttle and brakes
- Pump up tires to 25 psi (max)
- Enjoy!

