

# ISLAND CRUZ™

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## ASSEMBLY GUIDE

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### COZUMEL CRUZER

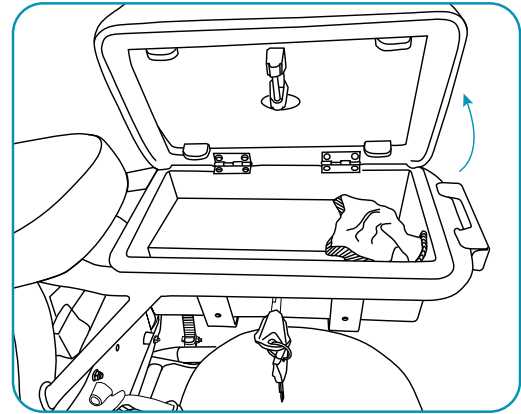
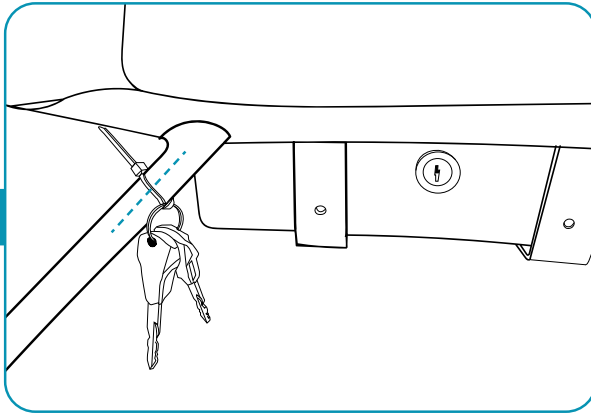


Version 1.0 – Updated 8/2023

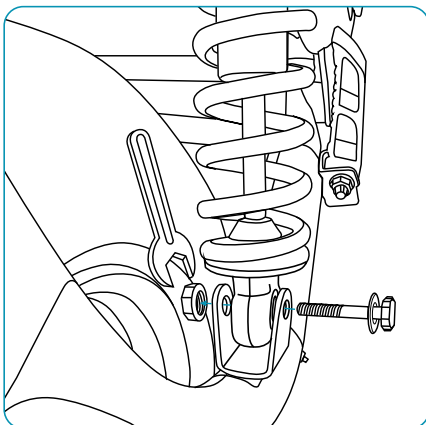
**1.****Assembly tools:**

**Please note:** Do not pull the front brake until brake installation step has been completed. If front brake is pressed, see steps below under “Front Brake” to fix brake before installation.

- Open the back seat for assembly tools (power tools can be used except on steps that warn against over-tightening).

**2.****Start with back suspension:**

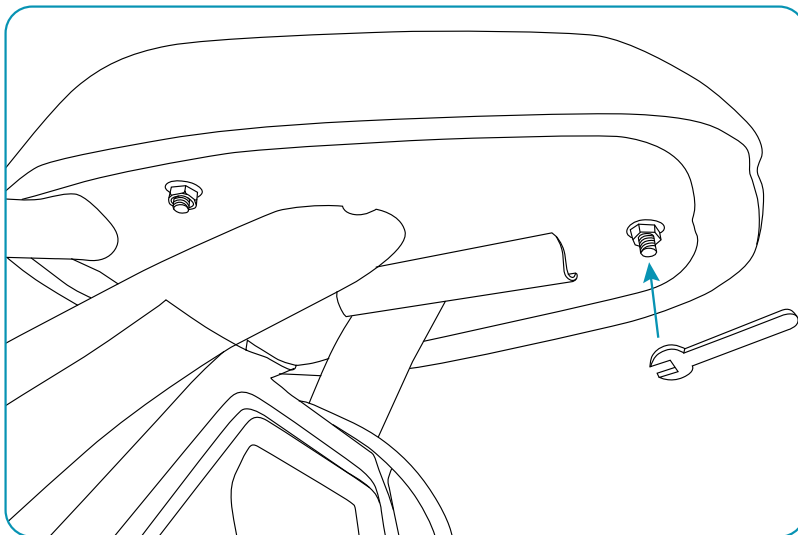
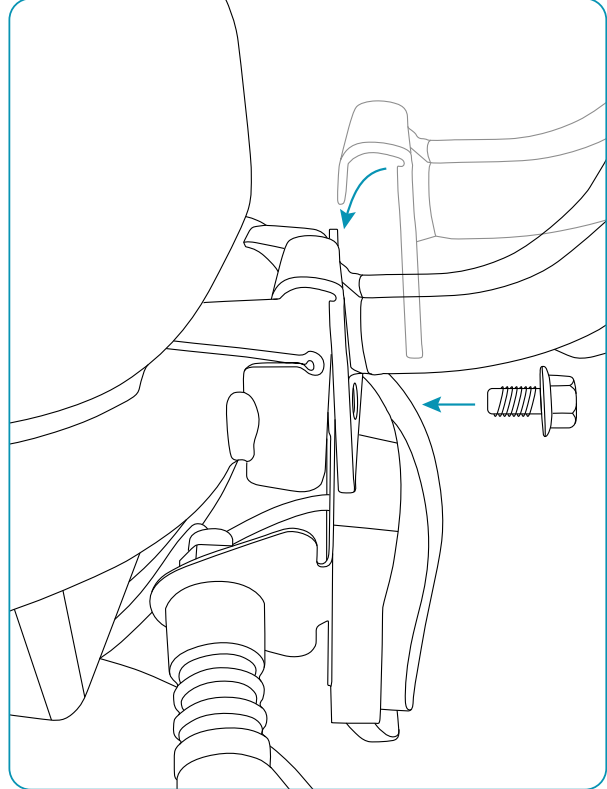
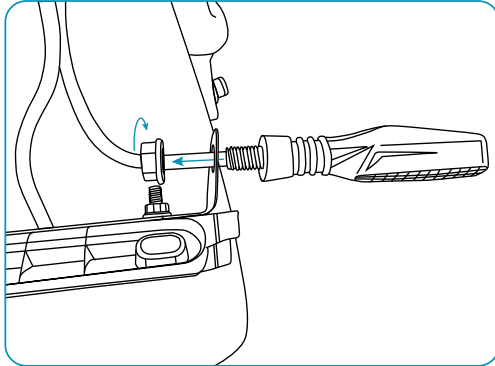
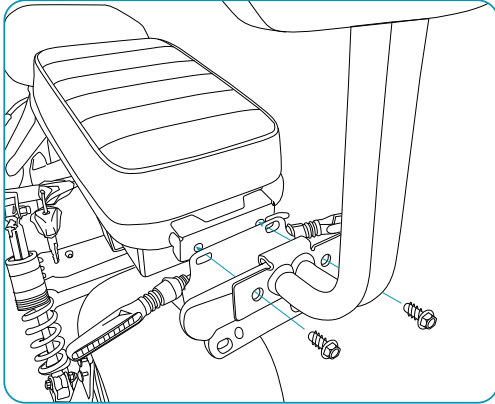
- Extend wheel and line up shocks with shock bracket.
- Secure on both sides of each bolt/nut using 13mm socket and wrench



**3.****Seats:**

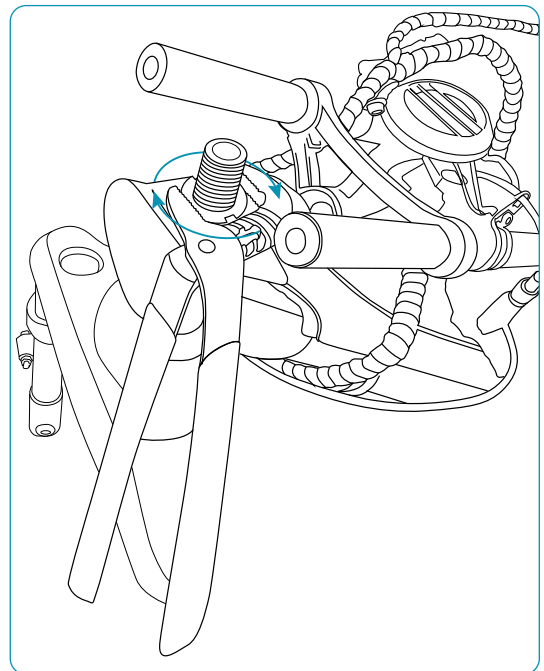
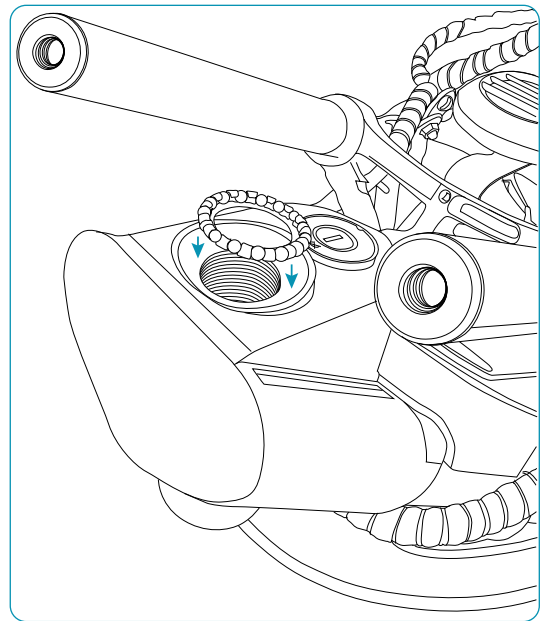
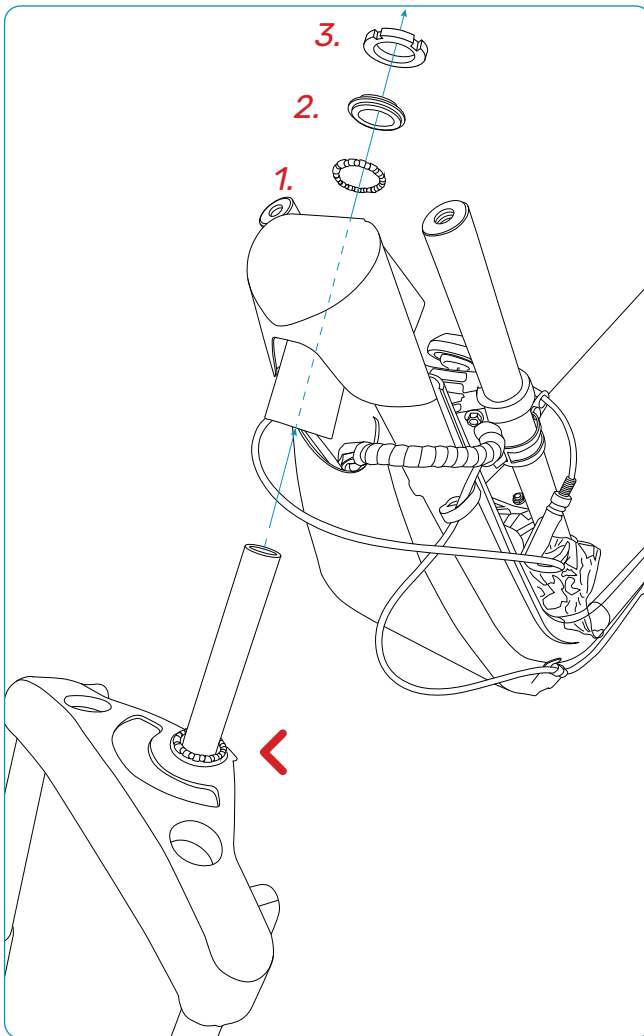
- Line up brake light plate with mounting plate on seat
- Place back rest hook in slot on mounting plate and attach with bolts
- Secure front seat with 3 X 10mm nuts

Tighten blinker nuts - DO NOT OVER TIGHTEN - plastic threading will break



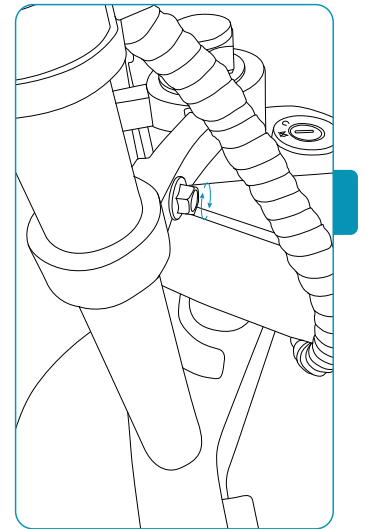
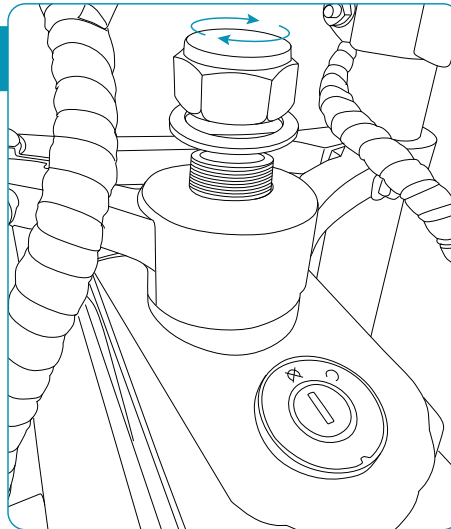
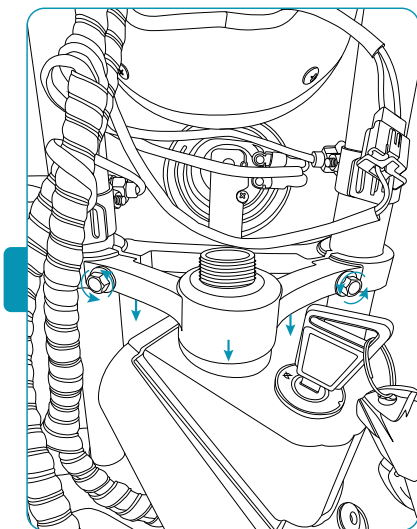
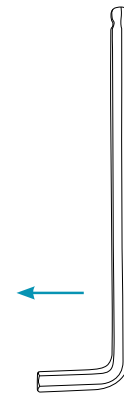
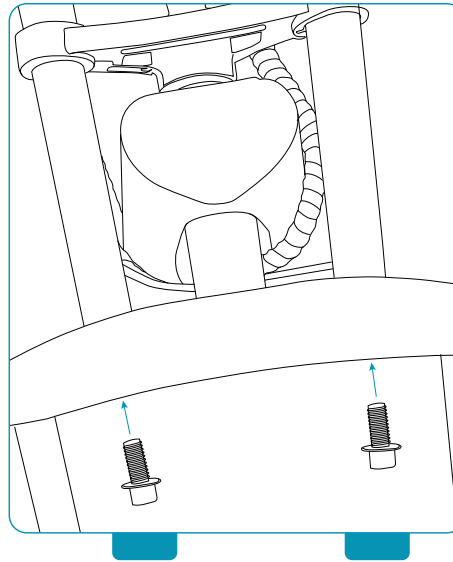
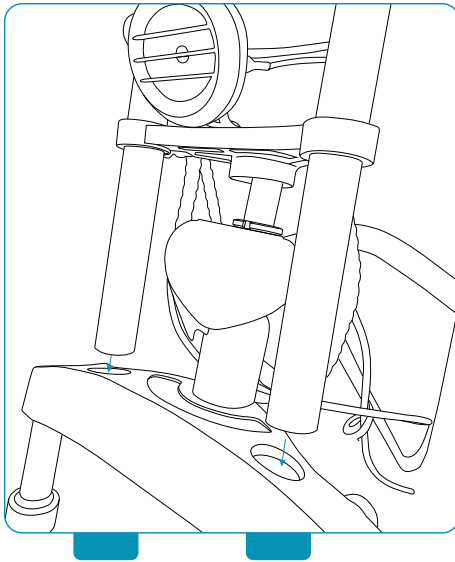
**4.****Front Fork:**

- Remove two rings and one ball bearing ring from front fork
- Leave one ball bearing ring on bottom of fork. < IMPORTANT**
- Insert front fork as shown in diagram
- Ball bearing ring, washer ring, brass ring in that order < IMPORTANT**
- Tighten brass ring with Wrench or Vise Grips
- Make sure fork is inserted completely and tightened firmly.  
If overtightened steering may be restricted.



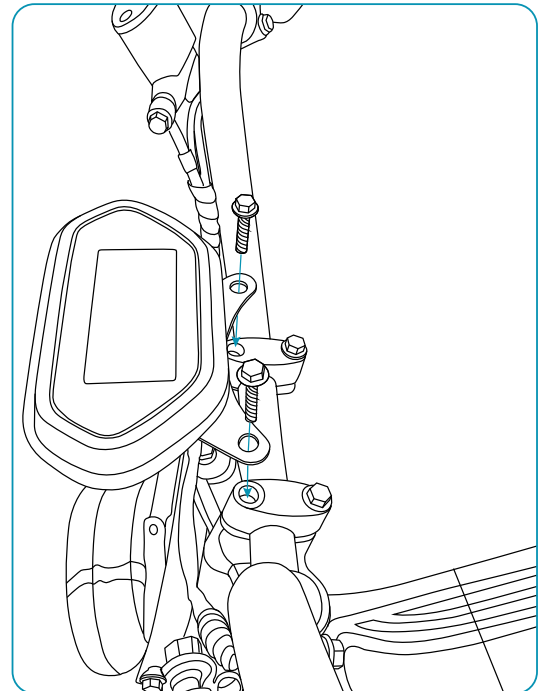
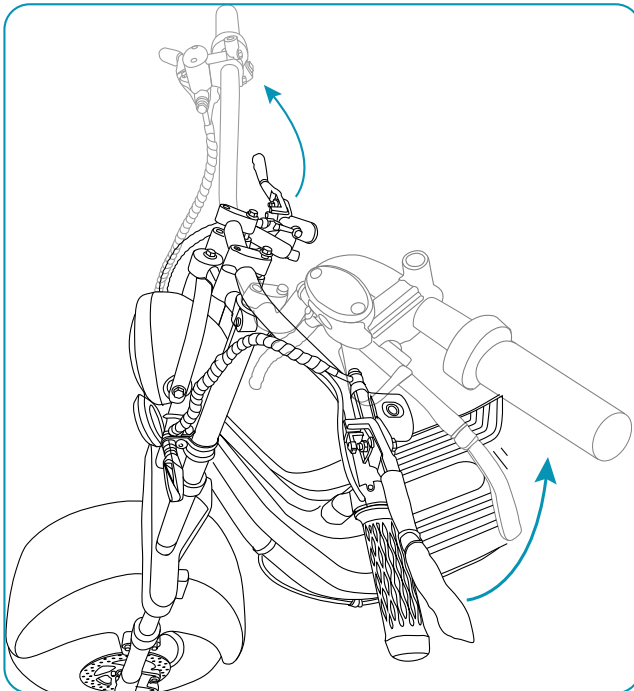
**5.*****Front Fork Continued:***

- Insert steering column posts into front fork slots.  
Feed bolts into holes from underneath and tighten.
- Slide triangle bracket down over threaded fork post. (Bolts should be loose to slide down bracket.)
- After sliding down, brackets should be tightened. Do not over tighten as this will crack bracket.
- Locate large washer and nut and tighten down over fork threads with crescent wrench.

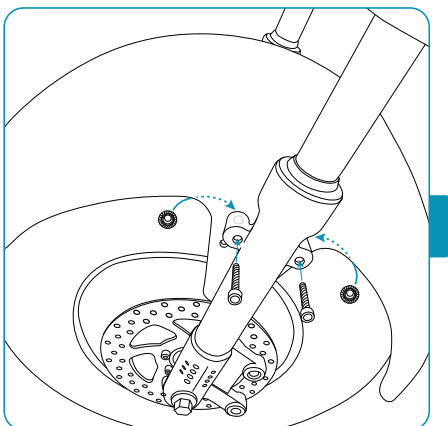


**6.****Handlebars:**

- Swivel handlebars up to comfortable position for rider.
- Position LED display in-between handlebar brackets and tighten down screws.
- Tighten top bracket loosely, and then find desirable height for handlebars
- Find center and correct height, and then tighten

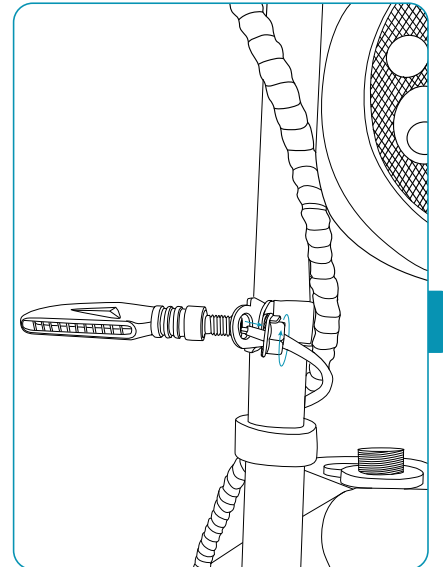
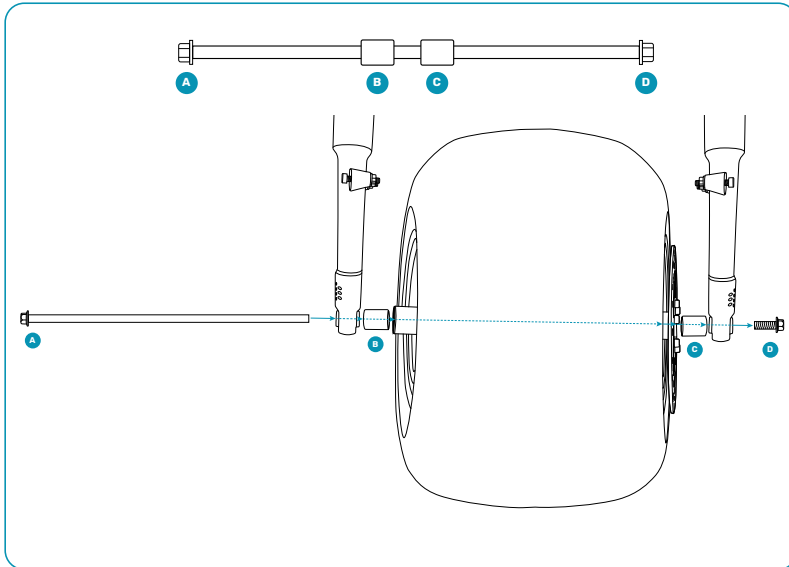
**7.****Front Fender before Front Wheel:**

- Shorter side forward, line up and secure using four bolts and nuts.
- Hand tighten.

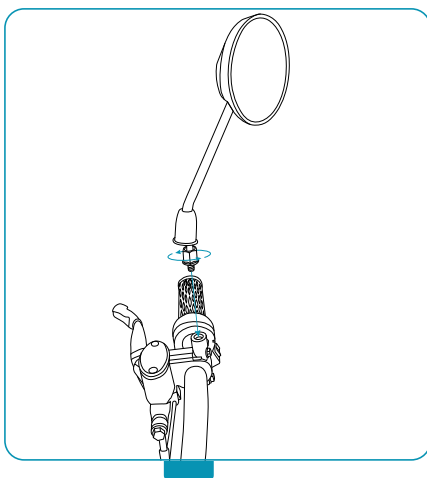


**8.*****Front Wheel:***

- Remove front pin, and one washer/spacer (bigger washer on brake side)
- Put pin through, add other washer on inside of fork, then bolt.  
(17 mm and 14 mm bolts)
- Screw in blinker flashers onto each side - Do not over tighten
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**9.*****Mirrors:***

- Easily thread onto handlebar, don't cross thread.
- Tighten using 14 mm wrench

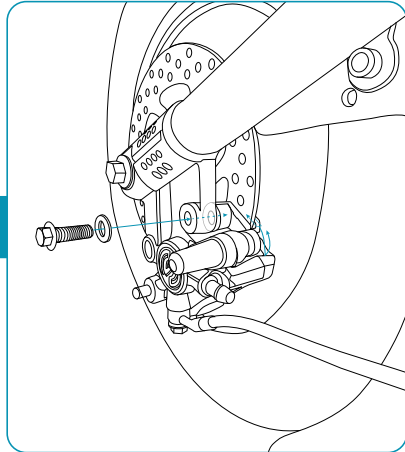


10.

**Front Brake:**

- Insert onto disc, and line up with screw holes

**Don't** pull the front brake until inserted and tightened **✗ IMPORTANT**



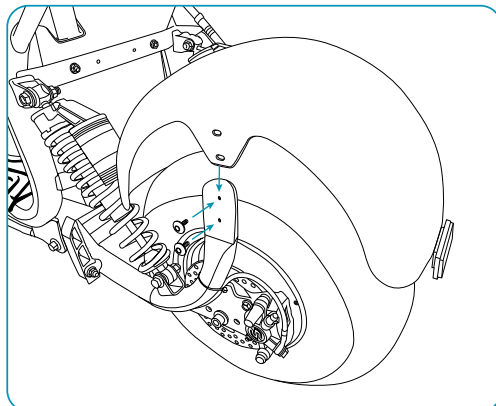
**To release brake pads that have closed inadvertently while not on the brake disc, follow these steps:**

- Locate the closed brake caliper on the affected wheel. The caliper is positioned above the brake disc and houses the brake pads.
- Use a flathead screw driver to carefully insert between the closed brake pads and gently begin reopening by pushing, or pulling to open the caliper and create clearance for the brake pads.
- Then manually push the brake pads back into a fully open position. This ensures that they are no longer touching the brake disc.
- Install brake pads and caliper over the disc brake again and fasten screws back in to place. Double check the brake pads to ensure they are fully retracted and away from the brake disc. They should be visibly separated from the disc with ample space between them.
- Test the brake lever to confirm that the brake pads engage and release smoothly when applied. Listen for any unusual noises or feel for any resistance that might indicate a need for further adjustments or repairs.
- Remember, if you are uncertain about any step or encounter difficulties, it's advisable to seek assistance from a professional technician to ensure proper functioning and safety of your brake system.

11.

**Back Fender:**

- Put reflector onto back fender.
- Place back fender over tire.
- Hold the bottom of the fender so there is only a finger width distance between tire and fender while lining up holes, then secure using large head bolts.
- Check to make sure tire is not touching any part of fender. If so, loosen bolts and readjust so both front and back fenders are clear of tires.





**12.*****Battery and final review:***

- Plug in and lock battery under seat
- Test lights, horn and blinkers. If they don't work, double-check connections
- Tuck in wires
- Test throttle and brakes
- Pump up tires to 25 psi (max)
- Enjoy!

